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# \* SECTION 1: Identification of the substance/mixture and of the company/undertaking

# **1.1 Product identifier**

Trade name/designation R 454B Art-Nr(n). 0085 **Unique Formula Identifier** UFI: RSHR-A0QW-300C-G2CG

# 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture Refrigerant

# \* 1.3 Details of the supplier of the safety data sheet

Supplier GHC Gerling, Holz & Co. Handels GmbH Ruhrstraße 113 D-22761 Hamburg Telephone +49 40 853 123 0 E-mail hamburg@ghc.de Website www.ghc.com

Department responsible for information: GHC Gerling, Holz & Co. Handels GmbH Telephone +49 40 853 123 0

E-mail (competent person): msds@ghc.de

# \* 1.4 Emergency telephone number

EN: Poison Information Center Mainz +49 6131 19240

# \* SECTION 2: Hazards identification

# \* 2.1 Classification of the substance or mixture

Classification according to Classification procedure Regulation (EC) No 1272/2008 [CLP]

Flam. Gas 1B, H221 Press. Gas (Liq.), H280

# Hazard statements for physical hazards

H221 Flammable gas. H280 Contains gas under pressure; may explode if heated.

# \* 2.2 Label elements

\* Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms



Signal word Danger

**Hazard statements** H221 Flammable gas.

H280 Contains gas under pressure; may explode if heated.

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#### **Precautionary statements**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely. P381 In case of leakage, eliminate all ignition sources. P403 Store in a well-ventilated place.

#### \* Supplemental hazard information

EIGA0357 Asphyxiant in high concentrations. EIGA0787 Contains fluorinated greenhouse gases. Please return container with residual pressure. Withdrawal out of the liquid phase only.

#### \* 2.3 Other hazards

#### Adverse human health effects and symptoms

Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level. The inhalation of gas / vapour in high concentrations may cause cardiac arrhythmia. Contact with liquid may cause cold burns/frostbite.

#### \* Other adverse effects

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

# \* SECTION 3: Composition / information on ingredients

#### 3.1 Substances

not applicable

# \* 3.2 Mixtures

#### Hazardous ingredients

CAS No.	EC No.	Substance name	Concentration	Classification according to Regulation (EC) No 1272/2008 [CLP]	SCL/ M/ ATE		
75-10-5	200-839-4	Difluoromethane (R 32)	67.9 - 69.9 weight-%	Flam. Gas 1B; H221 Press. Gas (Liq.); H280			
754-12-1	468-710-7	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	30.1 - 32.1 weight-%	Flam. Gas 1B; H221 Press. Gas (Liq.); H280	ATE(inhalation gas): > 405000 ppm		
REACH No.		Substance name					
01-2119471	312-47	Difluoromethane (R 32)	Difluoromethane (R 32)				
01-0000019665-61		2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)					

#### Remark

The text of the H-and EUH-phrases is shown in section 16.

# \* SECTION 4: First aid measures

# \* 4.1 Description of first aid measures

#### General information

Remove contaminated, saturated clothing immediately. In the event of persistent symptoms obtain medical treatment. First aider: Pay attention to self-protection!

#### Following inhalation

Remove casualty to fresh air and keep warm and at rest. In case of respiratory standstill give artificial respiration by respiratory bag (Ambu bag) or respirator. Obtain medical assistance.

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#### Following skin contact

In case of skin contact rinse with warm water.

In case of frostbite, wash with plenty of water; do not remove clothing.

In case of frostbite rinse with lukewarm (not hot) water for at least 15 minutes. Do not remove clothing frozen to the skin. Thaw with lukewarm water. Apply a sterile dressing. Obtain medical assistance.

#### After eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical assistance.

#### **Following ingestion**

Ingestion is not considered a potential route of exposure.

#### 4.2 Most important symptoms and effects, both acute and delayed

#### Symptoms

The following symptoms may occur in case of strong exposition: Unconsciousness Cardiac arrhythmias Headache Nausea Dizziness

#### Effects

Long-term inhaling of separation products may cause pulmonary oedema.

#### 4.3 Indication of any immediate medical attention and special treatment needed

# Notes for the doctor

Treat symptomatically Do not apply drugs of the adrenaline ephedrine group.

# \* SECTION 5: Firefighting measures

# \* 5.1 Extinguishing media

#### Suitable extinguishing media

The product itself does not burn. The product itself does not burn. Match extinguishing measures to surrounding fire. Extinguishing powder Water spray jet alcohol resistant foam

Unsuitable extinguishing media

# Full water jet Carbon dioxide (CO2)

# 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products In case of fire formation of dangerous gases possible. Formation of explosive gas mixtures in contact with air. Carbon monoxide Carbon dioxide (CO2) Hydrogen fluoride Carbonyl fluoride

# 5.3 Advice for firefighters

#### Special protective equipment for firefighters Wear a self-contained breathing apparatus and chemical protective clothing.

# \* Additional information

If possible, shut off gas valves and move containers to a safe location. Use water spray jet to protect personnel and to cool endangered containers. Exposure to fire may cause rupture / explosion of the containers. Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire.

Dispose of fire residues and contaminated extinguishing water in accordance with local, official regulations.

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# \* SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Use personal protection equipment. Leave the danger area. Keep people away and stay on the upwind side.

#### For emergency responders

Personal protection by wearing close-fitting protective clothing and breathing apparatus. Pay attention to extension of gas especially at ground (heavier than air) and in direction of the wind. Remove persons to safety. Eliminate all ignition sources if safe to do so.

#### \* 6.2 Environmental precautions

If possible, stop flow of product. Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

#### 6.3 Methods and material for containment and cleaning up

#### For containment

If necessary, secure leaky pressure receptacles using a salvage container. Prevent the liquid from spreading over a wide area (set up barriers, cover sewage systems). Limit expansion of the gas (water spray jet).

# For cleaning up

Leave to vapourize. Provide adequate ventilation.

#### \* 6.4 Reference to other sections

Disposal: see section 13 Personal protection equipment: see section 8

# \* SECTION 7: Handling and storage

# 7.1 Precautions for safe handling

# **Protective measures**

Use only in well-ventilated areas.

- Transfer and handle product only in closed systems.
- Usual measures for fire prevention.
- Containers' temperature should not be increased above 50 °C.

The working pressure in the receptacle must not exceed the saturation vapour pressure of the pure product resulting at a temperature of 50 °C.

Prevent cylinders from falling over.

Take precautionary measures against static discharges. Ground barrels and installations. Use only antistatically equipped (spark-free) tools. Use explosion-proof machinery, apparatus, ventilation facilities, tools etc. Ensure valve protection device is correctly fitted.

Ensure valve outlet cap nut or plug (where provided) is correctly fitted. Open valve slowly to avoid pressure shock. Do not allow backflow into the container.

Entering of water into the container must be prevented.

- No water to valves, flanges and other fittings.
- Purging of pipes and valves with inert gases to avoid: water, solvents.

# Advices on general occupational hygiene When using do not eat, drink, smoke, sniff.

- Wash hands before breaks and after work.

Remove contaminated clothing and protective equipment before entering eating areas.

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# \* 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels All regulations and local requirements for the storage of containers have to be respected. Keep container tightly closed and in a well-ventilated place. Containers' temperature should not be increased above 50 °C. Prevent cylinders from falling over. Only use containers specifically approved for the substance/product. Information on suitable materials for receptacles and valves see ISO 11114.

#### Storage class

2A Gases (except aerosol dispensers and lighters)

#### Materials to avoid

Do not store together with explosives. Do not store together with flammable liquids. Do not store together with flammable solids. Do not store together with pyrophoric and self-heating substances. Do not store together with oxidizing liquids or oxidizing solids. Do not store together with toxic liquids or toxic solids. Do not store together with infectious substances. Do not store together with radioactive material. Do not store together with food or feed.

# \* 7.3 Specific end use(s)

#### Recommendation

Use in accordance with regulation (EU) No 517/2014 on fluorinated greenhouse gases. An exposure scenario is not required.

# \* SECTION 8: Exposure controls/personal protection

# \* 8.1 Control parameters

#### \* DNEL worker

CAS No.	Substance name	DNEL value	DNEL type	Remark
75-10-5	Difluoromethane (R 32)	7035 mg/m³	long-term inhalative (systemic)	Assessment factor 7.5, repeated dose toxicity.
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	950 mg/m³	long-term inhalative (systemic)	Assessment factor 1, repeated dose toxicity.
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	186400 mg/m³	acute inhalative (systemic)	Assessment factor 5

# \* DNEL Consumer

CAS No.	Substance name	DNEL value	DNEL type	Remark
75-10-5	Difluoromethane (R 32)	750 mg/m³	long-term inhalative (systemic)	Assessment factor 25, repeated dose toxicity.
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	113.1 mg/m³	long-term inhalative (systemic)	Assessment factor 2, repeated dose toxicity.
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	186400 mg/m³	acute inhalative (systemic)	Assessment factor 5
PNEC				
CAS No.	Substance name	PNEC Value	PNEC type	Remark
75-10-5	Difluoromethane (R 32)	0.142 mg/L	aquatic, freshwater	Assessment factor 1000, assessment factor.
75-10-5	Difluoromethane (R 32)	0.534 mg/kg dw	sediment, freshwater	
75-10-5	Difluoromethane (R 32)	1.42 mg/L	aquatic, intermittent releas	e Assessment factor 100
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	0.01 mg/L	aquatic, marine water	Assessment factor 10000, assessment factor.
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	0.1 mg/L	aquatic, freshwater	Assessment factor 1000, assessment factor.
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	0.151 mg/kg dw	sediment, marine water	

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CAS No.	Substance name	PNEC Value	PNEC type	Remark
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	1 mg/L	aquatic, intermittent release	e Assessment factor 100
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	1.49 mg/kg	soil	
754-12-1	2,3,3,3-Tetrafluoroprop-1-ene (R 1234yf)	1.51 mg/kg dw	sediment, freshwater	

#### \* 8.2 Exposure controls

#### Appropriate engineering controls

# Technical measures to prevent exposure

Transfer and handle only in enclosed systems.

#### \* Personal protection equipment

# Eye/face protection

Protective goggles according to EN 166, in case of increased risk add protective face shield.

# \* Hand protection

Safety gloves according to EN 388: Chromate-free leather

# Body protection:

Safety shoes with steel toecap. Body covering work clothing or chemical resistant suit at increased risk.

# **Respiratory protection**

Keep self contained breathing apparatus readily available for emergency use. Respiratory protection necessary at: high concentrations Respiratory protection complying with EN 137. Do not use any filter apparatus. In case of rescue and maintenance activities in storage containers use environment-independent breathing apparatus because of risk of suffocation due to displacement of oxygen.

# \* Thermal hazards

Use cold-resistant protective equipment.

# \* Environmental exposure controls

#### \* Remark

Prevent release to the environment.

# \* SECTION 9: Physical and chemical properties

# \* 9.1 Information on basic physical and chemical properties

**Physical state** Gaseous / liquefied under pressure.

Colour colourless

Odour faintly of ether

# Safety relevant basis data

	Value	Method	Source, Remark
Odour threshold:			not determined
Melting point/freezing point			not applicable
Boiling point or initial boiling point and boiling range	-50.9 °C pressure 1013 hPa		
flammability			inflammable

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	Value	Method	Source, Remark
Lower and upper explosion limit	Upper explosion limit 22 Vol-%	ASTM E-681	
Lower and upper explosion limit	Lower explosion limit 11.25 Vol-%	ASTM E-681	
Flash point			not applicable
Auto-ignition temperature	496 °C		
Decomposition temperature			No decomposition if use as directed.
pН			not applicable
Viscosity			not applicable
Solubility(ies)	Water solubility		not determined
Partition coefficient n-octanol/water (log value)			not applicable
Vapour pressure	15856 hPa (25°C)		
Density and/or relative density			not applicable
Relative vapour density	2.2		Air = 1.
particle characteristics			not applicable
0.2 Other information			
Information with regard to physical haz	ard classes		
Gases under pressure			
Safety characteristics			
	Value	Method, Result	Source, Remark
Critical temperature	76.5 °C		

\* **Other information** Vapours are heavier than air.

# \* SECTION 10: Stability and reactivity

# \* 10.1 Reactivity

May form an explosive mixture with air.

# \* 10.2 Chemical stability

The mixture is chemically stable under recommended conditions of storage, use and temperature.

# \* 10.3 Possibility of hazardous reactions

Must not be mixed with air or oxygen. Danger of fire and explosion with oxidants, alkali metals and earth alkali metals.

# \* 10.4 Conditions to avoid

Heat sources / heat - risk of bursting. Ignition sources, open flames, glowing metal surfaces, etc.

# \* 10.5 Incompatible materials

Alkali metals Alkaline earth metal Powdered metals Oxidising agent, strong

# \* 10.6 Hazardous decomposition products

When handled and stored appropriately, no dangerous decomposition products are known.

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# \* SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

# \* Acute toxicity

# \* Animal data

	Effective dose	Method,Evaluation	Source, Remark
Acute oral toxicity			Study technically not feasible.
Acute dermal toxicity			Study technically not feasible.
Acute inhalation toxicity	CAS No.754-12-1 2,3,3,3- Tetrafluoroprop-1-ene (R 1234yf) Acute inhalation toxicity (gas) LC50: > 405000 ppm Species Rat Exposure time 4 h	OECD 403	
	Acute inhalation toxicity (gas) LC0: > 520000 ppm Species Rat Exposure time 4 h	OECD 403	Data apply to the main component.

#### \* Skin corrosion/irritation

\*

\*

**Other information** Study technically not feasible.

# \* Serious eye damage/irritation

\* **Other information** Study technically not feasible.

# \* Sensitisation to the respiratory tract

\* Other information No data available

# \* Skin sensitisation

Other information

Study technically not feasible.

# \* Germ cell mutagenicity

	Value	Method	Result / Evaluation	Remark
In vitro mutagenicity/genotox icity	ζ.	OECD 471	negative	Information concerns main component.
In vivo mutagenicity/genotox icity	(	OECD 474	negative	Information concerns main component.

# \* Assessment/classification

Based on available data, the classification criteria are not met.

#### \* Carcinogenicity

\* Assessment/classification No data available

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#### \* **Reproductive toxicity**

# Animal data

	Value	Method	Result / Evaluation	Remark
Reproductive toxicity	inhalative NOEL 50000 ppm Species Rat	OECD 416		R-1234yf

#### \* Assessment/classification

Based on available data, the classification criteria are not met.

#### \* STOT-single exposure

STOT SE 1 and 2

Assessment/classification Based on available data, the classification criteria are not met.

# \* STOT-repeated exposure

Assessment/classification Based on available data, the classification criteria are not met.

#### \* Aspiration hazard

# Assessment/classification Study technically not feasible.

# 11.2 Information on other hazards

#### Symptoms related to the physical, chemical and toxicological characteristics

#### Additional information The inhalation of gas / vapour in high concentrations may cause cardiac arrhythmia. Inhalation causes narcotic effects/intoxication.

#### \* Other information

The product has not been tested. The information is derived from the properties of the individual components.

# \* SECTION 12: Ecological information

# 12.1 Toxicity

# Aquatic toxicity

	Effective dose	Method,Evaluation	Source, Remark
Acute (short-term) fish toxicity	LC50: 1507 mg/L Species freshwater fish Test duration 96 h	QSAR	Information concerns main component.
Chronic (long-term) fish toxicity	not determined		
Acute (short-term) toxicity to crustacea	EC50 652 mg/L Species Daphnia magna (Big water flea) Test duration 48 h	QSAR	Information concerns main component.
Chronic (long-term) toxicity to aquatic invertebrate	not determined		
Acute (short-term) toxicity to algae and cyanobacteria	EC50 142 mg/L Species Algae Test duration 96 h	QSAR	Information concerns main component.
Chronic (long-term) toxicity to aquatic algae and cyanobacteria	not determined		
Toxicity to other aquatic plants/organisms	not determined		
Toxicity to microorganisms	not determined		

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# \* 12.2 Persistence and degradability

	Value	Method	Source, Remark
Biodegradation	Degradation rate 5 % Test duration 28 d	OECD 301 D	CAS No.75-10-5 Difluoromethane (R 32)
Biodegradation	Degradation rate < 5 % Test duration 28 d	OECD 301F/ ISO 9408/ EEC 92/69/V, C.4-D	CAS No.754-12-1 2,3,3,3- Tetrafluoroprop-1-ene (R 1234yf)

#### \* Assessment/classification

Not readily biodegradable (according to OECD criteria)

#### \* 12.3 Bioaccumulative potential

#### Assessment/classification

Based on the n-octanol/water partition coefficients of the individual components of the mixture, accumulation in organisms is not expected.

#### \* 12.4 Mobility in soil

	Value	Distribution	Transport type	Method	Remark
Half-life time in soil	CAS No.75-10-5 Difluoromethane (R 32) 21.73 L/kg			KOC value	
Half-life time in soil	CAS No.754-12- 1 2,3,3,3- Tetrafluoroprop- 1-ene (R 1234yf) < 18			KOC value	

# 12.5 Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

# \* 12.6 Endocrine disrupting properties

	Effective dose	Method,Evaluation	Source, Remark
Endocrine disrupting properties			See section 2.3
* 12.7 Other adverse effects			
	Value	Method	Source, Remark
Ozone depletion potential (ODP):	0		

Global warming potential (GWP) 467

# \* Additional ecotoxicological information

#### Additional information

The product has not been tested. The data are derived from the individual components of the mixture.

# \* SECTION 13: Disposal considerations

#### \* 13.1 Waste treatment methods

#### Waste codes/waste designations according to EWC/AVV

Waste code product	Waste name
140601 *	chlorofluorocarbons, HCFC, HFC

# \* Appropriate disposal / Product

Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste. Prevent release to the environment. No disposal via the sewage. Disposal according to local regulations.

#### Appropriate disposal / Package

Transportable pressure equipment (empty, residual pressure): Return to supplier / manufacturer.

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# \* SECTION 14: Transport information

	Land transport (ADR/RID)	Sea transport (IMDG)	Air transport (ICAO-TI / IATA- DGR)
14.1 UN number or ID number	UN 3161	UN 3161	UN 3161
14.2 UN proper shipping name	LIQUEFIED GAS, FLAMMABLE, N.O.S.	LIQUEFIED GAS, FLAMMABLE, N.O.S.	Liquefied gas, flammable, n.o.s.
14.3 Transport hazard class(es)	2.1	2.1	2.1
14.4 Packing group	-	-	-
14.5 Environmental hazards	No	No	No

# 14.6 Special precautions for user

The protective measures listed in Sections 6, 7 and 8 of the Safety Data Sheet have to be considered.

# 14.7 Maritime transport in bulk according to IMO instruments

No carriage in bulk.

# Land transport (ADR/RID)

UN number or ID number	UN 3161
UN proper shipping name	LIQUEFIED GAS, FLAMMABLE, N.O.S.
Transport hazard class(es)	2.1
Hazard label(s)	2.1
Classification code	2F
Packing group	-
Environmental hazards	No
Limited quantity (LQ)	0
Special provisions	274, 662
Tunnel restriction code	B/D

# \* Sea transport (IMDG)

UN number or ID number	UN 3161
UN proper shipping name	LIQUEFIED GAS, FLAMMABLE, N.O.S.
Transport hazard class(es)	2.1
Packing group	-
Environmental hazards	No
Limited quantity (LQ)	0
Marine pollutant	No
EmS	F-D, S-U

# \* Air transport (ICAO-TI / IATA-DGR)

UN number or ID number	UN 3161
UN proper shipping name	Liquefied gas, flammable, n.o.s.
Transport hazard class(es)	2.1
Packing group	-
Environmental hazards	No

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# \* SECTION 15: Regulatory information

\* 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### **EU** legislation

#### **Restrictions of occupation**

Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC).

#### Other regulations (EU)

#### To follow:

Regulation (EU) No 517/2014 on fluorinated greenhouse gases. Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), Annex XVII No 40.

Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances. Regulation (EU) 2015/2068 establishing, pursuant to Regulation (EU) No 517/2014, the format of labels for products and Regulation (EU) 2015/2067 establishing, pursuant to Regulation (EU) No 517/2014, ~ certification ~ as regards stationary

refrigeration, air conditioning and heat pump equipment, and ~ containing fluorinated greenhouse gases. National and local regulations concerning chemicals shall be observed.

# Directive 2010/75/EU on industrial emissions [Industrial Emissions Directive] VOC VOC-value ≥ 99 %

# **15.2 Chemical Safety Assessment**

National regulations

Chemical safety assessments for substances in this mixture were carried out.

# \* SECTION 16: Other information

Key literature references and sources for data Information from our suppliers and data from the "GESTIS Substances Database" and the "Registered Substances" database of the European Chemicals Agency (ECHA) were used to create this safety data sheet.

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP] The mixture was classified by the manufacturer.

# Additional information

The information contained herein is based on the state of our knowledge. It characterizes the product with regard to the appropriate safety precautions. It does not represent a guarantee of the properties of the product.

# Relevant H- and EUH-phrases (Number and full text)

H221 Flammable gas.

H280 Contains gas under pressure; may explode if heated.

#### Indication of changes

Data changed compared with the previous version